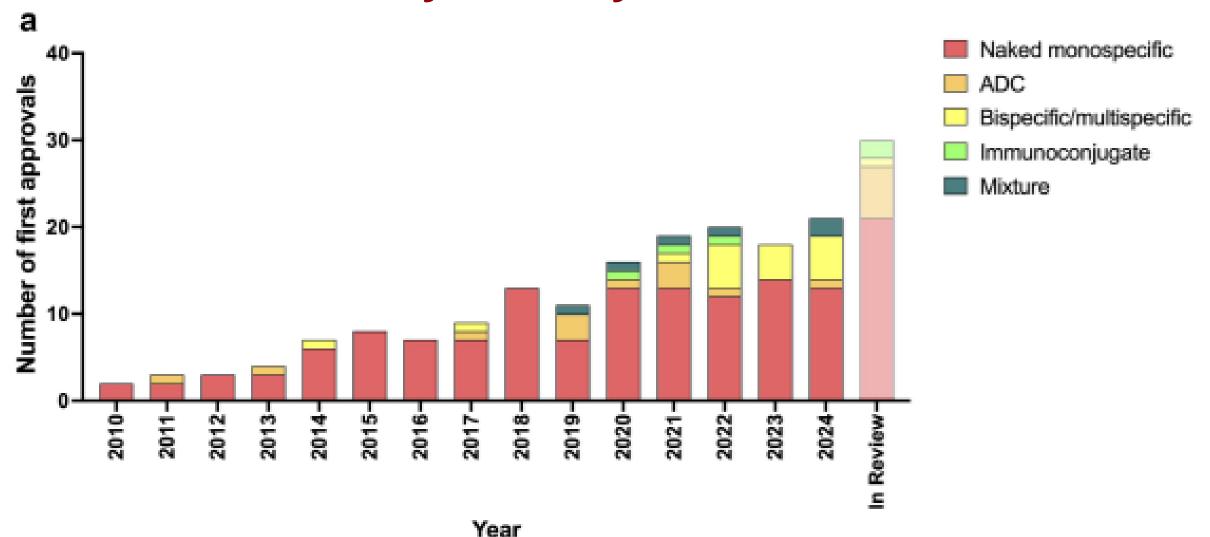


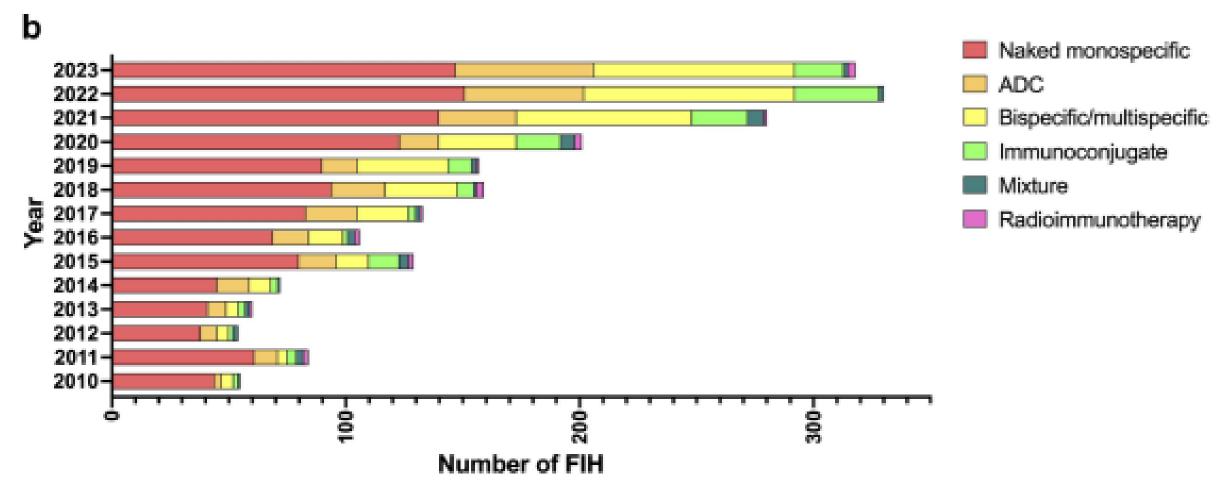
# Antibody Drug Conjugates and Bispecific Antibodies

Maxine Handford
Oncology/Haematology Pharmacist
Waikato Hospital
NZHPA CNO SIG Symposium
6 September 2025

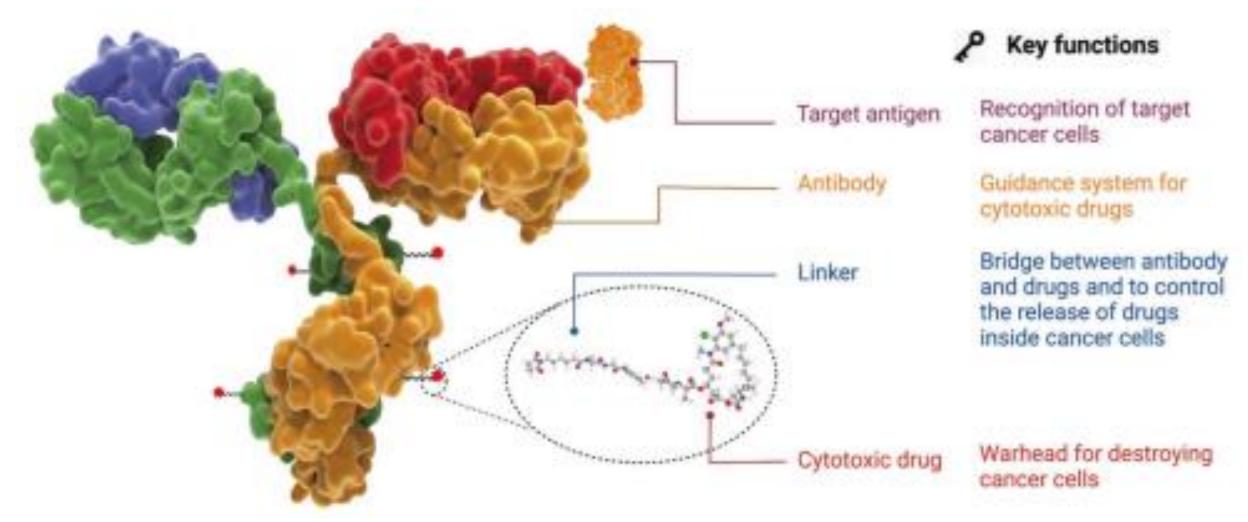
## Trends in First Approvals of Antibody Therapeutics in any country 2010-2024



## Trends in First-in-Human Studies of Antibody Therapeutics 2010-2024

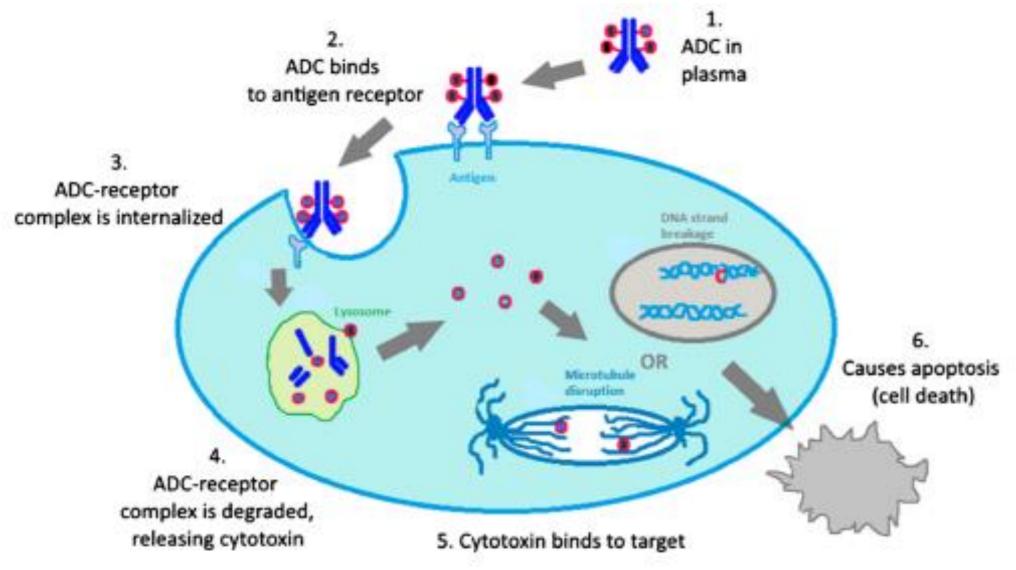


# Antibody Drug Conjugate (ADC): the "biological missile" for targeted cancer therapy



Fu, Z., et al. Signal Transduction and Targeted Therapy, 2022; 7: 93

### **Mechanism of Action of ADCs**



## **Selection of Target Antigen for ADCs**

- Target antigens should be:
  - Expressed exclusively or predominantly in tumour cells (rare or low in normal tissues)
  - Surface (or extracellular) antigen with high copy numbers (>10<sup>5</sup>/cell) on the target tumour cell
  - Non-secreted
  - Internalised upon binding with the corresponding antibody
  - Able to be processed by appropriate intracellular trafficking route
    - → successful release of payload

#### Examples

- CD19, CD22, CD33, CD30, BCMA,CD79b for haematological malignancies
- HER2, TROP2, nectin4 and EGFR for solid tumours

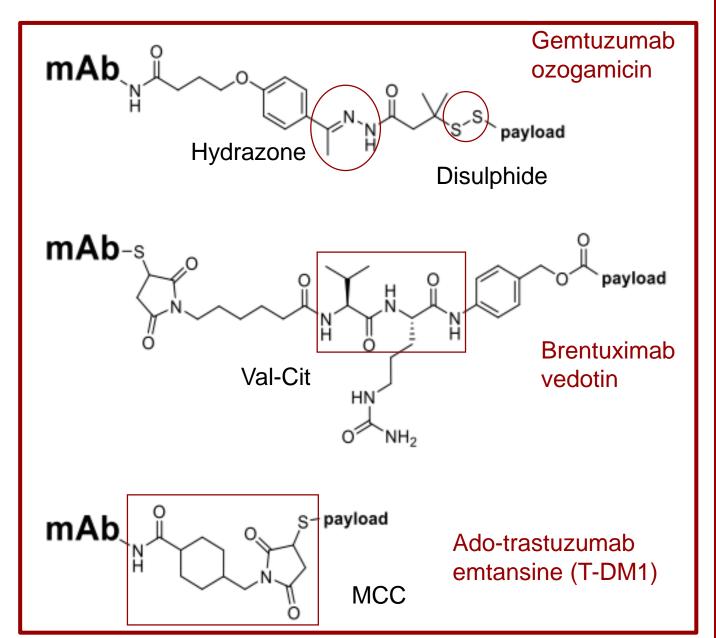
## Important Considerations for Selection of Antibodies for ADCs

- Target antigen specificity
- Binding affinity to target antigen
- Ability to facilitate efficient internalisation into the target cell
- Size of antibody
- Immunogenicity
- Plasma half-life
- IgG isotype and subclass

Fu, Z., et al. Signal Transduction and targeted Therapy, 2022; 7:93. Baah, S., et al. Molecules, 2021; 26: 2943 Hoffman, R.M., et al. Oncoimmunology, 2018; 7:3

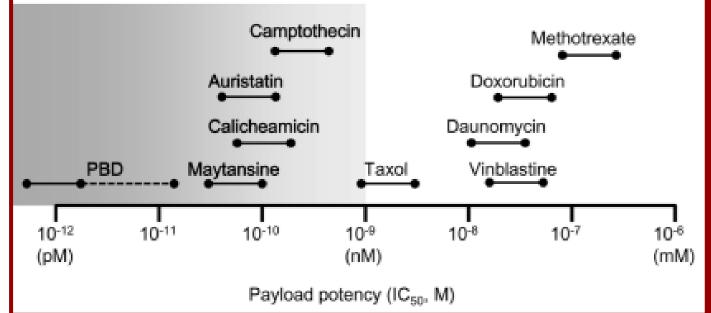
### **Linkers for ADCs**

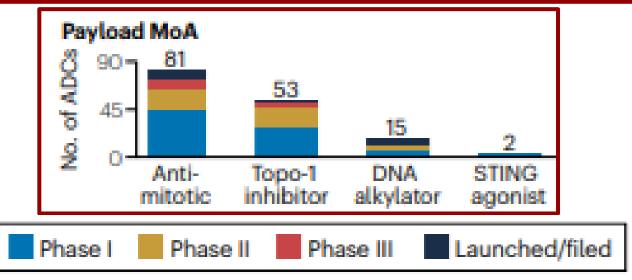
- Cleavable linkers → selective cleavage at the tumour site (e.g. by enzymes or change in pH)
  - Hydrazones
  - Disulphides
  - Peptide linkers (e.g. Val-Cit)
- Non-cleavable linkers depend on enzymatic hydrolysis of antibody
   → release of payload linked to amino acid residue e.g. lysine
  - Maleimide derivatives (e.g. MC, MCC)



### Cytotoxic Payloads for ADCs

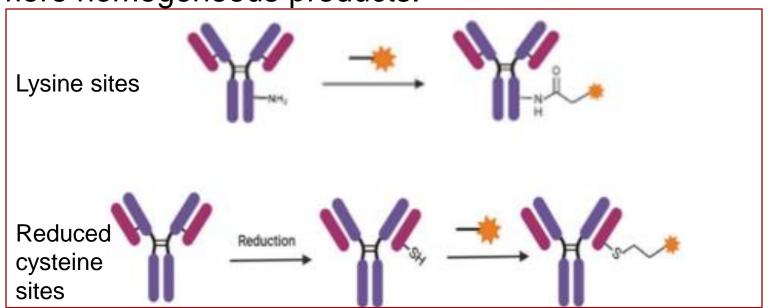
- Cytotoxic payloads must have:
  - High in vitro potency (IC<sub>50</sub> in sub-nM range)
  - Good stability in physiological conditions
  - Functional groups for conjugating with the antibody
  - Mechanism of action providing selective toxicity toward cancer cells
- Payload classes most commonly used:
  - Auristatins (MMAE, MMAF)
  - Maytansinoids (DM1, DM4)
  - Calicheamicins
  - Camptothecin analogues (SN-38, DXd)
  - Pyrrolobenzodiazepine dimers (PBDs)
  - Duocarmycins

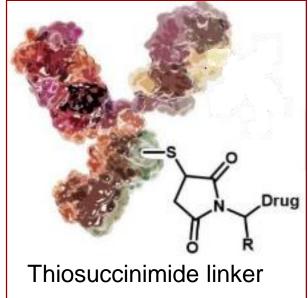




## **Drug-Antibody Ratio (DAR) and Homogeneity**

- DAR = Av. No. of drug molecules per antibody; optimal DAR may be 2-4.
- Both DAR and homogeneity (consistency of sites of attachment) are dependent on method of conjugation of linker to antibody.
- Conjugation via pre-existing lysine (ε-amino) side chains of antibody → problems with heterogeneity and batch-to-batch variability.
- Conjugation via reduced cysteine sites and site-specific conjugation methods → more homogeneous products.





Jain, N., et al. Pharm. Res., 2015; 32: 3526-3540 Baah, S., et al. Molecules, 2021; 26; 2943 Fu, Z., et al. Signal Transduction and Targeted Therapy, 2022; 7: 93

De novo CD33<sup>+</sup> AML, good or

chemotherapy (1 July 2022)

(1 December 2022)

intermediate risk, in combination with

standard anthracycline and cytarabine

Relapsed/refractory CD30+ Hodgkin

Relapsed/refractory CD22<sup>+</sup> B-cell

Acute Lymphoblastic Leukaemia /

Not currently approved for funding\*.

Available via Roche CSP (July 2024)

11

Lymphoma (1 April 2025)

Lymphoma, relapsed/refractory ALCL

<b>FDA-Approved</b>	<b>ADCs</b> and	<b>Availability</b>	in Na	Z (Aug	gust 2025	

**FDA-Approved Indications** Approved for funding in NZ ADC

CD33+AML (2000, withdrawn 2011,

Relapsed/refractory HL or systemic ALCL

(2011), mycosis fungoides (2017), newly

diagnosed stage III/IV cHL, systemic ALCL

and CD30-expressing PTCL in combination

with chemotherapy (2018), cHL in combin-

ation with chemotherapy in children (2022)

Relapsed/refractory B-cell ALL (2017)

Relapsed/refractory DLBCL (2019)

(2020, withdrawn November 2022)

Relapsed/refractory DLBCL (2021)

Relapsed/refractory multiple myeloma

reapproved 2017)

Haematological malignancies

Gemtuzumab ozogamicin

Brentuxumab vedotin

Inotuzumab ozogamicin

Polatuzumab vedotin

Belantamab mafoditin

Loncastuximab tesirine (CD19)

(CD33)

(CD30)

(CD19)

(CD79b)

(BCMA)

FDA-Approved ADCs and Availabilit	y in NZ	(Aug	gust 2025
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FDA-Ap	proved ADCs	and Availability	v in NZ	August 2025
I DA AP	PIOTOU ADOS	alla Avallabilit		Mugust LuLu

Approved for funding in NZ

Metastatic HER2+ breast cancer

Metastatic HER2+ breast cancer

12

(1 Dec 2019); Early HER2+

breast cancer (1 July 2022)

(1 Jan 2025)

FDA-Approved AD	OCs and Availability in NZ	Z (August 2025)

FDA-Approved Al	OCs and Availability i	in NZ (A	August 2	2025

**FDA-Approved Indications** 

HER2+ breast cancer (2013)

HER2+ breast cancer (2019),

HER2+ gastric cancer (2021),

with pembrolizumab (2023)

Urothelial carcinoma (2021),

Cervical cancer (2021)

HER2<sup>L0W</sup> breast cancer (2022)

Urothelial carcinoma (2019), in combination

FRα<sup>+</sup>, platinum-resistant epithelial ovarian,

fallopian tube and peritoneal cancers (2022)

Triple-negative breast cancer (2020),

HR<sup>+</sup>, HER2<sup>-</sup> breast cancer (2023)

HR<sup>+</sup>, HER2<sup>-</sup> breast cancer (2023)

Non small cell lung cancer (2025)

**ADC** 

(HER-2)

(HER-2)

(Nectin-4)

(TROP-2)

(FRα)

**Solid tumour malignancies** 

Trastuzumab emtansine

Trastuzumab deruxtecan

Enfortumab vedotin

Sacituzumab govitecan

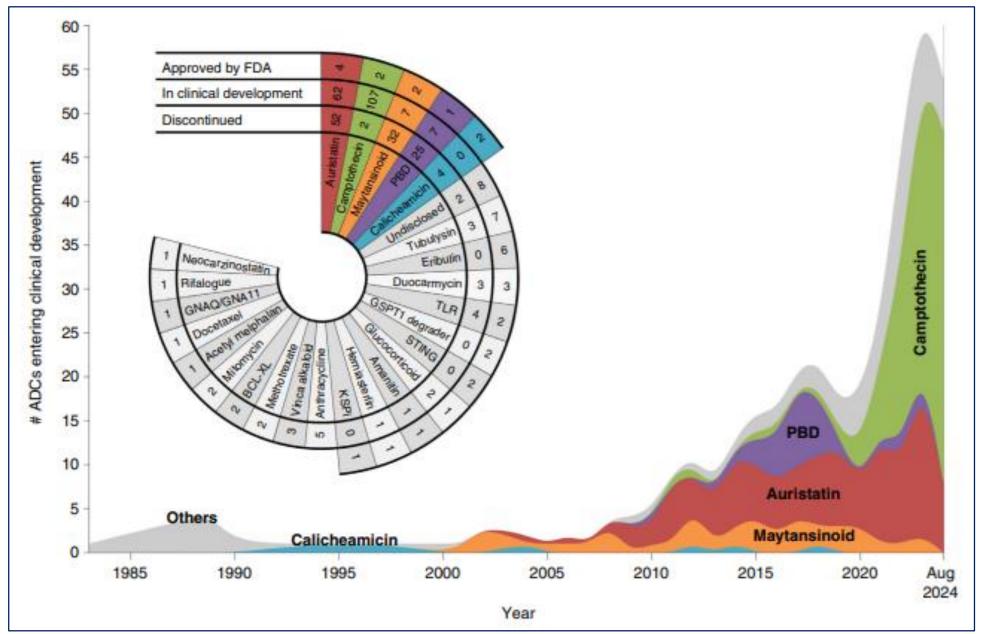
Tisotumab vedotin (TF-011)

Mirvetuximab soravtansine

Datopotamab deruxtecan (TROP-2)

Telisotuzumab vedotin (c-MET)

### **Trends in ADC Development and Discontinuation Rates**



## **Mechanisms for Toxicity of ADCs**

- Toxic effects often driven by payload
- Target and linker may determine organ specificity of toxicity
- Low level expression of target antigen on normal cells → specific tissue toxicities
- Non-specific binding of antibody to Fc receptors or lectin receptors → toxicity toward cells expressing these receptors
- Early cleavage of linker → more widespread toxicities
- Variations in DAR of ADC can have also have significant effects on toxicity

## **Expected Adverse Effects of ADCs**

TOXICITY	with Toxicity	Examples
Off-Target Toxicities		
Gastro-intestinal	MMAE, calicheamicin, DXd, SN-38	Brentuximab vedotin Gemtuzumab ozogamicin Sacituzimab govitecan Eam Tractuzumab dorustocan (T.DYd)

Myeloid toxicity

Calicheamicin, PBD dimers

Gemtuzumab ozogamicin
Inotuzumab ozogamicin
Loncastuximab tesirine

Inotuzumab ozogamicin
Loncastuximab tesirine

MMAE conjugates with a proteasecleavable linker (e.g. valine-citrulline)

Brentuxumab vedotin
Polatuzumab vedotin

Peripheral neuropathy

MMAE conjugates with a proteasecleavable linker (e.g. valine-citrulline)

On-Target Off-Tumour Toxicities

Cardiac toxicity

HER2-specific ADCs

OCs Ado-Trastuzumab emtansine (T-DM1)

Fam-Trastuzumab deruxtecan (T-DXd)
Gemtuzumab ozogamicin

15

Myeloid toxicity CD33+-specific ADCs

Donaghy, H., mAbs, 2016; 8: 659-671. Dumonet, C., et al. Nat. Rev. Drug Discov., 2023; 22; 641-661

## **Serious Unexpected Adverse Effects of ADCs**

Toxicity	ADC Payloads and Targets Associated with Toxicity	Examples
Infusion reactions		Gemtuzumab ozogamicin Inotuzumab ozogamicin
Ocular toxicity	DM4 and MMAF	Belantomab mafoditin Mirvetuximab soravtansine
Thrombocytopenia*	Potent tubulin-inhibiting agents using non-cleavable linkers	Ado-trastuzumab emtansine (T-DM1) Belanatmab mafoditin
Neutropenia*	ADCs conjugated via protease- cleavable linkers to MMAE or DXd	Brentuxumab vedotin Polatuzumab vedotin Fam-trastuzumab deruxtecan (T-DXd)
Hepatic Toxicity including Sinusoidal Obstructive Syndrome (SOS) and ↑ LFTs*	Calicheamicin	Gemtuzumab ozogamicin Inotuzumab ozogamicin
Interstitial Lung Disease (ILD)* (Pneumonitis)	HER2-specific ADCs ADCs conjugated via protease-	Fam-trastuzumab deruxtecan (T-DXd) Datopotamab deruxtecan

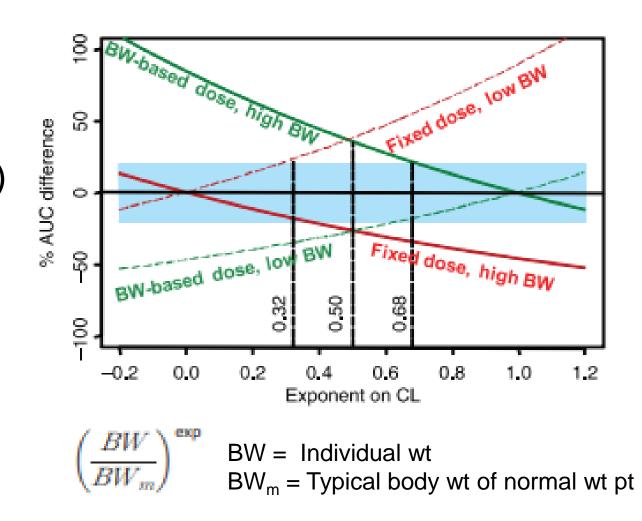
cleavable linkers to DXd

<sup>\*</sup> Possibly due to phagocytosis or trogocytosis of ADC immune complexes (ICs) after non-specific binding to cells bearing Fcγ receptors → internalisation of ICs and release of cytotoxic payload → cell death.

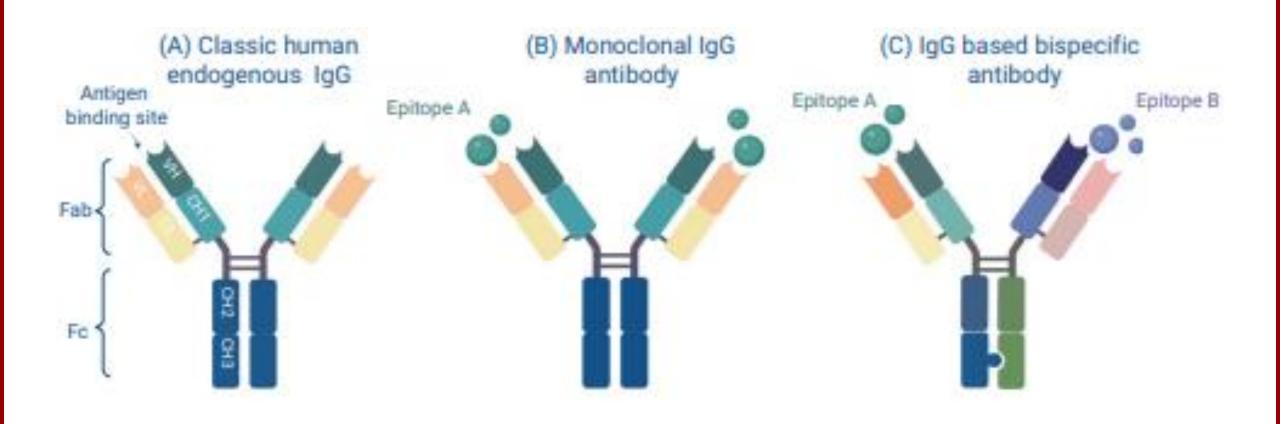
Taylor, R.P., Lindorfer, M.A. Blood, 2024; 144 (2): 137-144

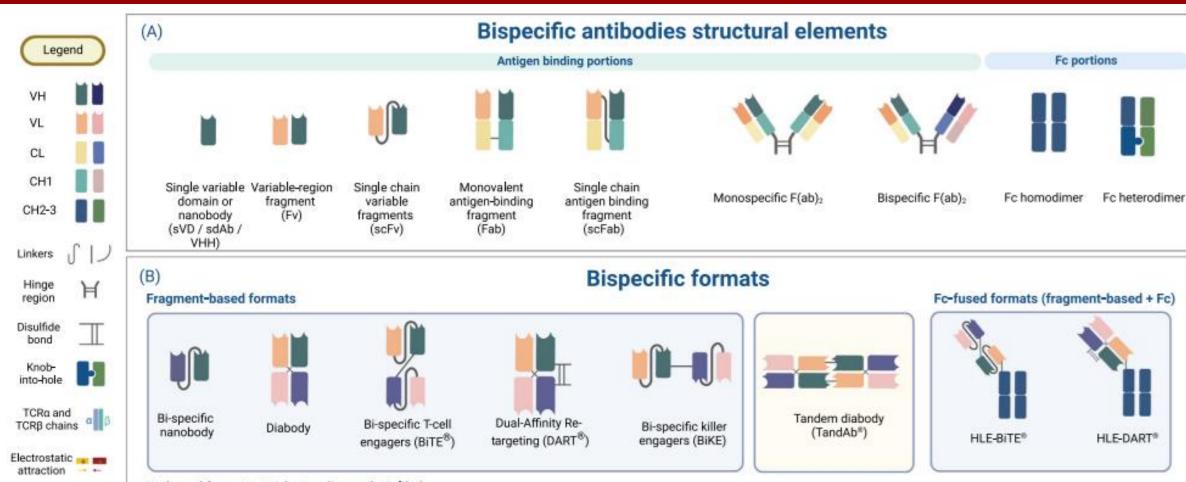
## Dosing Strategies to Mitigate Risks of Toxicity from ADCs

- Body wt-based vs fixed dosing
- Body wt-based dose-capping
   (\pm risk of overdosing in heavier pts)
- Treatment duration capping
   (\psi risk of chronic AEs that emerge during repeated dosing)
- Fractionated dosing schedules (↓toxicity driven by C<sub>max</sub>)



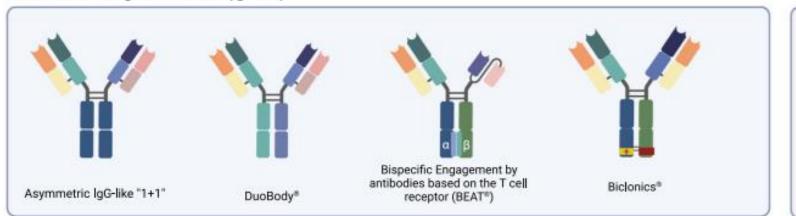
## **Bispecific Antibodies (BsAbs)**

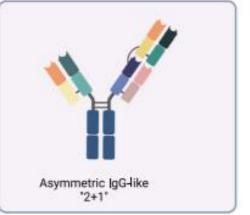




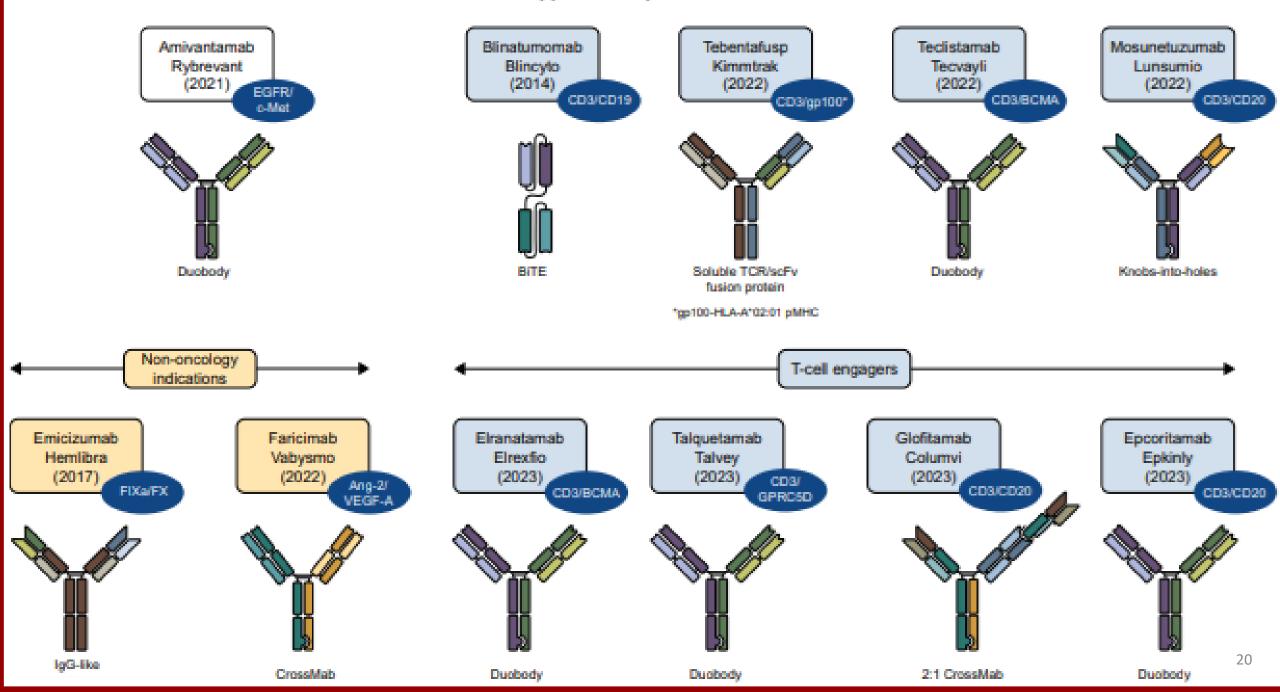
#### Fc-based formats: IgG heterodimers (IgG-like)

TCR





#### FDA-Approved Bispecific Antibodies



FDA-Approved BSADS and Availability in NZ (August 2025)						
BsAb	Target	Mechanism of Action	FDA-Approved Indications	Approved for funding in NZ		
Non-malignant	Non-malignant conditions					
Emicizumab	Factor IXa x Factor X	Factor VIII mimetic	Haemophilia A (2017)	Prophylactic treatment of patients with severe haemophilia A and high-titre		

Wet age-related macular

macular oedema, macular

Rheumatoid arthritis (2023)

oedema following retinal

degeneration, diabetic

vein occlusion (2022)

Surowka, M., Klein, C. mAbs, 2024; 16:1. Herrera, M., et al. Trends in Cancer, 2024; 10 (10): 893-919

inhibitors of Factor VIII (Xpharm)

and severe bleeding phenotype

(October 2023)

(December 2020); extended to include

all patients with severe haemophilia A

(endogenous Factor VIII activity ≤ 2%)

Application for second-line treatment

related macular degeneration; and

diabetic macular oedema (DMO)\*

of patients with neovascular (wet) age-

second-line treatment of patients with

VEGF x

TNFa x HAS

Ang-2

**Dual ligand** 

inhibitor

Half-life

inhibitor

extended

(HLE) Ligand

**Faricimab** 

**Ozoralizumab** 

FDA-Approved BsAbs and Availability in NZ (August 2025)						
BsAb	Target	Mechanism of Action	FDA-Approved Indications	Availability in NZ		
Solid tumour malignancies						

Ovarian ascites (intraperitoneal)

insertion mutations (ex20ins) (2021)

(2009); withdrawn (2013)

Uveal melanoma (2022)

chemotherapy (2024)

Biliary tract cancer (2024)

NSCLC and pancreatic

EGFR TKI (2024)

NSCLC with EGFR exon 20

Cervical cancer after platinum-

ES-SCLC after platinum-based

NSCLC after progression following

adenocarcinoma with neuregulin 1

(NRG1) gene fusions (2024)

22

based chemotherapy (2022)

I DA-Approved Danua and Availability in NZ (August 2023)						
BsAb	Target	Mechanism of Action	FDA-Approved Indications	Availability in N		

T-cell engager

Bispecific RTK inhibitor

Dual checkpoint/Ligand

Dual signalling inhibitor

Dual signalling inhibitor

(BsRTKi) + ADCC

T-cell engager

**Dual checkpoint** 

T-cell engager

+ ADCC + CDC

inhibitor

inhibitor

+ ADCC

Catumaxomab

**Amivantamab** 

**Tebentafusp** 

Cadonilimab

**Tarlatamab** 

Ivonescimab

Zanidatamab

Zenocutuzumab

EpCAM x

CD3<sub>E</sub>

EGFR x

PD-L1 x

CTLA4

gp100-HLA\*

A02 x CD3ε

DLL3 x CD3ε

PD-1 x VEGF

HER2-ECD2 x

HER2 x HER3

HER2-ECD4

c-MET

FDA-Approved BsAbs and Availability in NZ (August 2025)						
BsAb	Target	Mechanism of Action	FDA-Approved Indications	Availability in NZ		
Haematological n	nalignancies					

previous lines (2022)

(2023)

R/R B-ALL (2014); MRD+ B-ALL

(2017) Consolidation of Ph- ALL

R/R Follicular Lymphoma after ≥2

R/R MM after 4 previous lines (2022)

R/R DLBCL after ≥ 2 previous lines

lymphoma, and Follicular Lymphoma

R/R MM after 4 previous lines (2023)

R/R MM after 4 previous lines (2023)

R/R DLBCL, high-grade B cell

after ≥ 2 previous lines (2023)

NPPA Approvals for MRD<sup>+</sup> B-

ALL (as bridge to Allo HSCT)\*

Compassionate Use

Programme (Roche)

Compassionate Use

clinical trial (closed)

(Roche, closed May 2025)\*

Pre-Approval Access Program

(AbbVie, closed 31 Dec 2024)\*

Participation in MagnetisMM-5

Programme

CD19 x

CD20 x

BCMA x

CD20 x

CD20 x

BCMA x

GPRC5D x

CD3<sub>E</sub>

CD3<sub>E</sub>

CD3<sub>E</sub>

CD3<sub>E</sub>

CD3<sub>E</sub>

CD3<sub>E</sub>

CD3<sub>E</sub>

T-cell

T-cell

T-cell

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T-cell

T-cell

engager

engager

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Blinatumomab

Mosunetuzumab

**Teclistamab** 

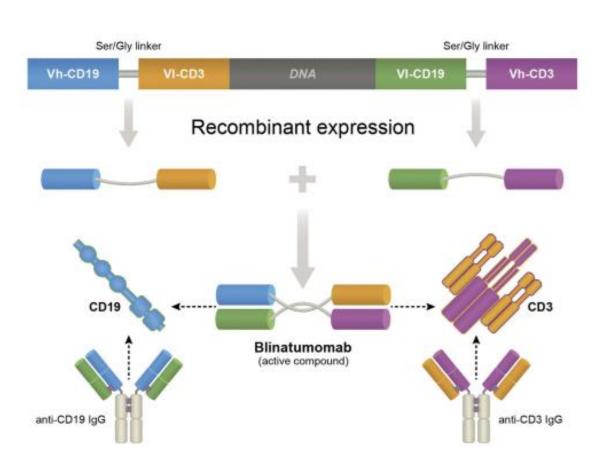
Glofitamab

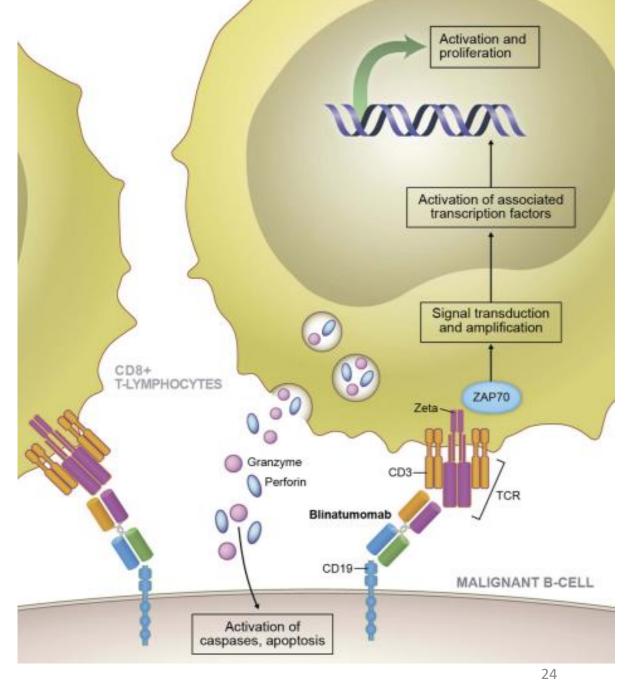
**Epcoritamab** 

Elranatamab

Talquetamab

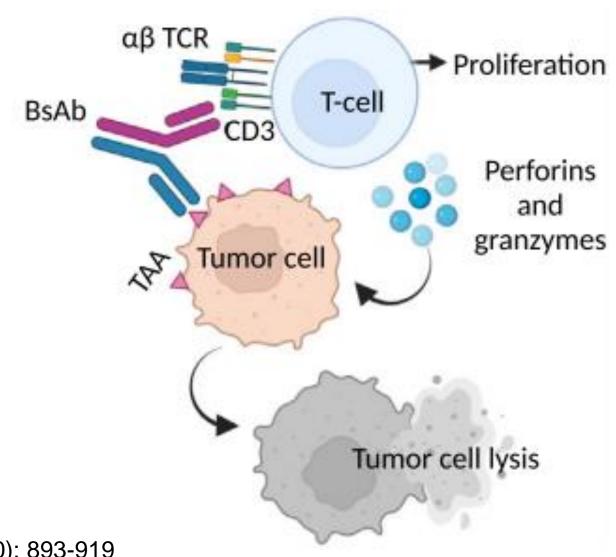
# Mechanism of Action of Blinatumomab (BiTE®)





### Mechanism of Action of BsAb T-cell Engagers

- Tumour-Associated
   Antigen (TAA) Targets for haematological cancers:
  - CD19; B-ALL
  - CD20; B-cell Non-Hodgkin Lymphoma
  - BCMA, GPRC5D;
     Multiple Myeloma



Herrera, M., et al. Trends in Cancer, 2024; 10 (10): 893-919 Van de Donk, N.W.C.J., Zweegman, S. Lancet, 2023; 402: 149-158.

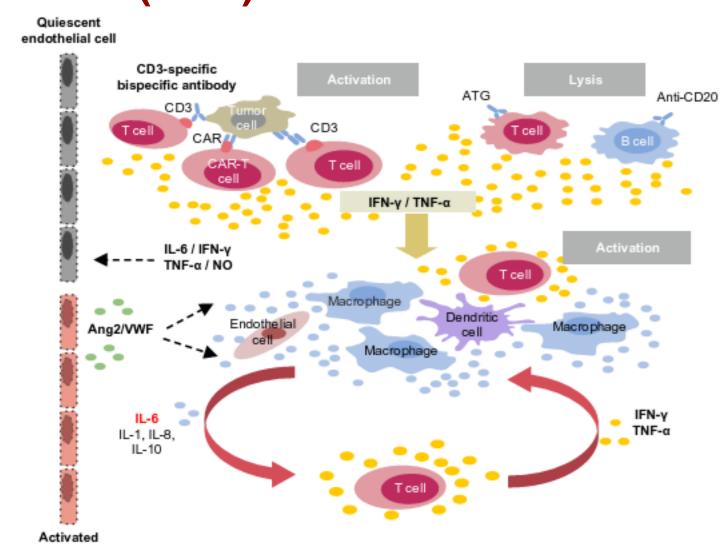
### Adverse Effects of BsAb T-Cell Engagers

endothelial cell

### Cytokine Release Syndrome (CRS)

- Risk of severe CRS reduced by:
  - Stepwise ↑ in dose (step up dosing)
  - Premedication with: antihistamine + paracetamol + dexamethasone
  - Subcut vs i.v. dosing

Shimabukuro-Vornhagen, A., et al. J. Immunother. Cancer, 6: 56 Leclercq-Cohen, G., et al. Clin. Cancer Res., 2023; 29 (21): 4449-4463



## **Grading and Management of CRS**

CRS Parameter	Grade 1	Grade 2	Grade 3	Grade 4
Fever	Temperature ≥ 38ºC	Temperature ≥ 38°C	Temperature ≥ 38°C	Temperature ≥ 38°C
		With		
Hypotension (SBP <90mmHg)	None	Not requiring vasopressors	Requiring vasopressor ± vasopressin	Requiring multiple vasopressors (excluding vasopressin)
		And/or		
Hypoxia	None	Requiring O <sub>2</sub> via nasal prongs (≤ 6L/min)	Requiring high-flow O <sub>2</sub> via nasal prongs (>6L/min), facemask, non-rebreather of venture mask	Requiring positive pressure O <sub>2</sub> e.g. CPAP, BiPAP, intubation and mechanical ventilation

- CRS Grades ≥2:
  - Consider using Tocilizumab 8mg/kg (max dose 800mg)
  - A second dose may be given after 8 hours if no response to first dose.
  - Consider addition of dexamethasone IV 10-20mg IV Q6H for 1-3 days
- CRS Grade 4:
  - Repeat dose of Tocilizumab 8mg/kg (max 2 additional doses)
  - Administer methylprednisolone IV 1000mg/day for 3 days, then taper.

Lee, D.W., et al. Biol. Blood Marrow Transplant, 2019; 25: 625-38 Yakoub-Agha, I., et al. Haematologica, 2020; 105: 297-316

# Immune Effector Cell-Associated Neurotoxicity (ICANS)

- Hyperactivation of immune effector cells → release of cytokines and chemokines → endothelial cell activation, disruption of blood-brain barrier and neuronal cell injury by neurotoxin
- Early symptoms include tremors, mild aphasia, apraxia, dysgraphia.
- Dysphasia may be a specific, early marker of severe neurotoxicity
- Symptoms may progress to delirium, seizures or coma
- Incidence variable, but generally <5% with BsAbs</li>
- Higher incidence with blinatumomab (all grades, 47-53%; grade ≥3, 7-13%)
- Requires close monitoring for early signs of neurotoxicity

# Immune Effector Cell Associated Encephalopathy (ICE) Assessment Tool

Grade	Total Points	Criteria	
Orientation	4	Ask patient to state the year, month, city, hospital (1 point each)	
Naming	3	<ul> <li>Ask patient to name 3 objects you point to (e.g. point to clock, pen, button) (1 point each)</li> </ul>	
Following commands	1	Assess ability for patient to follow simple commands (e.g. "show me 2 fingers", or "close your eyes and stick out your tongue")	
Writing	1	Assess ability for patient to write a standard sentence (e.g. ask patient to write 'my name is')	
Attention	1	As patient to count backwards from 100 in 10s	

ICE score 10/10 consistent with no neurocognitive impairment

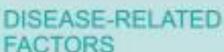
# Use of ICE Score for Assessment of Neurologic Toxicity and Grading of ICANS

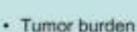
Neurotoxicity Domain	Grade 1	Grade 2	Grade 3	Grade 4
ICE assessment score	7-9	3-6	0-2	0 (patient is unarousable and unable to perform ICE)
Depressed level of consciousness	Awakens spontaneously	Awakens to voice	Awakens only to tactile stimulus	Patient is unarousable or requires vigorous or repetitive tactile stimuli to arouse. Stupor or coma
Seizure	N/A	N/A	Any clinical seizure focal or generalized that resolves rapidly or nonconvulsive seizures on EEG that resolve with intervention	Life-threatening prolonged seizure (>5 min); or repetitive clinical or electrical seizures without return to baseline in between
Motor findings	N/A	N/A	N/A	Deep focal motor weakness such as hemiparesis or paraparesis
Elevated cerebral oedema	N/A	N/A	Focal/local oedema on neuroimaging	Diffuse cerebral oedema on neuroimaging; Decerebrate or decorticate posturing; or Cranial nerve VI palsy; or Papilledema; or Cushing's triad (irregular/decreased respirations, bradycardia and systolic hypertension)

### **Increased Risk of Infections**



#### PATIENT-RELATED FACTORS





- Refractory to ≥3 lines of treatment
- Disease type (e.g., antibody type [full antibody or light-chain only, IgD, IgE], secretory status [yes vs. no], genetic status [hyperdiploid vs. hypodiploid])
- Renal dysfunction

- Age
- · PS
- Comorbidities (e.g., renal failure and chronic heart failure)
- Immunoparesis
- Cytopenia (neutropenia and lymphopenia)
- Glucocorticoid cumulative dose / prior glucocorticoid use and duration
- Previous intensive treatment such as autologous transplant, allogenic transplant, or transplant
   year ahead of starting BsAb
- Previous treatment with: chemotherapy, Pls, iMiDs, anti-CD38 monoclonal antibodies, or BsAb
- Recent CAR T-cell therapy
- · Most recent line of MM treatment

TREATMENT-RELATED FACTORS

RISK FACTORS FOR INFECTION

> in patients with MM receiving BsAbs

- · Number of previous infections
- · Type of previous infection
- · History of hospitalization due to infection
- · Severity of previous infections
- Baseline DNA-virus exposure, including VZV, CMV and HBV

INFECTIOUS





# Mechanisms for Resistance to Bispecific Antibodies

- Tumour-related features
  - Loss of target antigen expression
  - Presence of high-risk cytogenetic abnormalities
- T-cell dysfunction
  - Impaired T-cell fitness (T cell frequency) with cumulative exposure to immunosuppressive anticancer drugs
  - T-cell exhaustion (Upregulation of immune checkpoint proteins)
- Tumour microenvironment
  - Immune suppressor cells (e.g. Tregs)
  - Bone marrow stromal cells
- Anti-drug antibodies (ADAs)

### **Conclusions**

- Antibody-drug conjugates and bispecific antibodies have emerged as important new classes of therapeutic agents for treatment of cancer.
- They possess novel mechanisms of action and have demonstrated good clinical efficacy, when used for treatment of advanced disease.
- There are some significant adverse effects, but these are usually able to be managed with appropriate dosing schedules and supportive medications.
- These medications are expected to play an increasingly important role in management of both haematological malignancies and solid tumours when used in earlier stages of disease and in combination with other agents to overcome problems with resistance.

- Crescioli, S., Kaplon, H., Wang, L., et al. Antibodies to watch in 2025. mAbs, 2025; 17:1, 2443538. DOI: 10.1080/19420862.2024.2443538
- Strebhardt, K., Ullrich, A. Paul Ehrlich's magic bullet concept: 100 years of progress. Nat. Rev. Cancer, 2008: 8: 473-480.
- Fu, Z., Li, S., Han, S., et al. Antibody drug conjugate: the "biological missile" for targeted cancer therapy. Signal transduction and Targeted Therapy, 2022; 7: 93
- Jain, N., Smith, S.W., Ghone, S., Tomczuk, B. et al. Current ADC linker chemistry. Pharm. Res., 2015; 32: 3526-3540.
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